



Since 1970

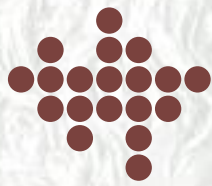
Medals, pins and plates

Fine-quality gifts for companies, organizations and institutions

FORTIETH
40th
ANNIVERSARI



BANFI MEDAGLIE



BANFI MEDAGLIE s.r.l.

BANFI MEDAGLIE HAS BEEN MANUFACTURING MEDALS, PINS AND PLATES SINCE 1970. IN 1997 IT MOVED TO THE NEW FACTORY IN BRUGHERIO, IN THE PROVINCE OF MILAN.

IN 2004, FOLLOWING SOME MAJOR INVESTMENTS, IT OBTAINED QUALITY CERTIFICATION IN ACCORDANCE WITH ISO 9001:2000. THE COMPANY PRODUCES CUSTOM MEDALS, PINS, PLATES AND BARS, USING SUCH METALS AS BRASS, BRONZE, SILVER 925/1000 AND GOLD 750/1000.

EACH MANUFACTURING STAGE IS METICULOUSLY CHECKED WITH A VIEW TO PROVIDING FINE QUALITY PIECES.

THE COMPANY IS INVOLVED WITH HIGH-LEVEL PROMOTION OF COMPANIES, COMMEMORATION OF EVENTS, CELEBRATION OF ANNIVERSARIES AND, GENERALLY SPEAKING, FINE-QUALITY GIFTS FOR COMPANIES, ORGANIZATIONS AND INSTITUTIONS.

THE BROCHURE SHOWS SOME OF THE JOBS DONE OVER THE YEARS, THEREBY TESTIFYING TO THE LARGE FIELD OF APPLICATIONS OF OUR PRODUCTS.



UNI EN ISO 9001: 2008



info@banfimedaglie.it



MEDALS



PINS



PLATES



BANFI MEDAGLIE

MEDALS

Art	4
Companies.....	5
Anniversaries.....	6
Inaugurations	7
Commemorative medals	8
Gold 750/1000.....	11
Prize-giving	12
Bars.....	15
Stove enamel	16

HOW A MEDAL TAKES SHAPE

A MEDAL CAN BE CONSIDERED AS AN EXTREMELY PECULIAR TYPE OF SCULPTURE. DUE TO ITS SMALL SIZE, YOU CAN HOLD IT IN YOUR HANDS AND LOOK AT IT FROM EVER-DIFFERENT PERSPECTIVES. IT IS NO COINCIDENCE THAT THE BEST KNOWN SCULPTORS HAVE HAD A TRY AT MAKING MEDALS. TECHNOLOGICAL INNOVATION HAS ALLOWED MEDAL MANUFACTURERS TO SWITCH FROM FUSION TO COLD COINAGE, WHICH MAKES IT POSSIBLE TO REFINE THE DETAILS ENGRAVED IN THE DIE. THE STAGES TO PERFORM TO PRODUCE MEDALS REQUIRE MAJOR MECHANICAL EQUIPMENT AND REMARKABLE MANUAL DEXTERITY.

THE FIRST STEP CONSISTS IN BLANKING DISCS FROM A SUITABLY THICK METAL SHEET. THE THUS OBTAINED ROUND IS THEN COLD COINED BY MEANS OF A HYDRAULIC OR COINING PRESS. DUE TO THE HEIGHT OF THE RELIEFS, SINGLE COINAGE STEPS ARE NEVER ENOUGH TO REPRODUCE THE IMAGE STAMPED IN THE COINING DIE. HENCE METAL MUST BE ANNEALED, IN ORDER TO REGAIN THE ELASTICITY REQUIRED TO RECEIVE THE IMAGE. OXIDATION RESULTING FROM ANNEALING MUST BE REMOVED, BY DIPPING THE ROUND IN SPECIAL ACIDS, WHICH RESTORE A GLOSSY, FLAWLESS SURFACE.

A NEW COINAGE STEP CAN THEN BE STARTED. IF THE SECOND COINAGE STEP IS STILL NOT ENOUGH TO PRODUCE THE REQUIRED EFFECT, THE ABOVE-MENTIONED PROCEDURE WILL BE REPEATED. THE NEXT STEP INVOLVES REMOVING EXCESS METAL, AS RESULTING FROM EXPANSION FOLLOWING COINAGE, THROUGH BLANKING OR TURNING. FINALLY, THE SURFACE IS SANDBLASTED TO BE PREPARED FOR COLOUR-FILLING IN GALVANIC BATHS AND COATING, A PROCESS WHICH WE ARE STILL PERFORMING MANUALLY.



01

Front



Back

SCULPTOR: FRANCO TROIANO
SIZE: 100 MILLIMETRES
METAL: SILVER-PLATED AND COATED BRONZE



02

Front



Back

SCULPTOR: FRANCO TROIANO
SIZE: 100 MILLIMETRES
METAL: SILVER-PLATED AND COATED BRONZE



03

Front

SCULPTOR: GIANCARLO FARINA
SIZE: 60 MILLIMETRES
METAL: SILVER 925/1000, GOLD-PLATED
HAND-POLISHED FIGURE



04

Back

SCULPTOR: GIANCARLO FARINA
SIZE: 60 MILLIMETRES
METAL: SILVER 925/1000, COATED
HAND-POLISHED FIGURE



05

Front

SCULPTOR: GIANCARLO FARINA
SIZE: 60 MILLIMETRES
METAL: COATED BRONZE
HAND-POLISHED FIGURE



Back

Anniversaries



REAL SIZE

06

SCULPTOR: SELENE VERGANI
SIZE: 80 x 65 MILLIMETRES
METAL: COATED BRONZE



Front

Back



REAL SIZE

07

SCULPTOR: SELENE VERGANI
SIZE: 80 x 65 MILLIMETRES
METAL: SILVER 925/1000, COATED
HAND-POLISHED RELIEFS

Inaugurations



Front



Back

08



Front



Back

09



Front



Back

10

Commemorative medals



11

12

Front

Back



13

14

Front

Back



15

16

Front

Back



17

18

Front

Back



19



Front



Back



21



Front



Back



23



Front



Back



25



Front



Back

26

Commemorative medals



27



28



29



30



Front



Back



32



Front



Back



34



Front



Back

35



36



37



38



39



Front



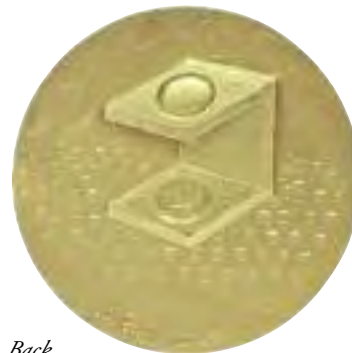
Back



41



Front



Back



43



Front



Back

44

Prize-giving



45

Front

SIZE: 85X54 MILLIMETRES
METAL: SILVER-PLATED BRONZE
WITH HAND-POLISHED DETAILS



46

Front

SIZE: 85X54 MILLIMETRES
METALLO: COATED BRONZE
WITH HAND-POLISHED DETAILS



47

Front

REAL SIZE



Back

SIZE: 85X54 MILLIMETRES
METALLO: GOLD-PLATED BRONZE
WITH HAND-POLISHED DETAILS



48

SIZE: 90 MILLIMETRES
 METAL: GOLD-PLATED BRONZE
 WITH HAND-POLISHED DETAILS



49

SIZE: 90 MILLIMETRES
 METAL: SILVER-PLATED BRONZE
 WITH HAND-POLISHED DETAILS



50

REAL SIZE

SIZE: 90 MILLIMETRES
 METAL: COATED BRONZE
 WITH HAND-POLISHED DETAILS

Prize-giving



51

SIZE: 60 MILLIMETRES
METAL: COATED BRONZE



52

REAL SIZE

SIZE: 70 MILLIMETRES
METAL: SILVER-PLATED AND ENAMELLED BRONZE WITH HAND-POLISHED DETAILS



53

SIZE: 50 MILLIMETRES
METAL: SILVER-PLATED AND ENAMEL-COATED BRONZE



54

REAL SIZE

SIZE: 70 MILLIMETRES
METAL: GOLD-PLATED BRONZE

Bars

Large

METAL: SILVER 925/1000
 SIZE: 81x52 MILLIMETRES
 WEIGHT: 200 GRAMS



55

REAL SIZE



56



57



Customization example

58

Small

METAL: SILVER 925/1000
 SIZE: 62x40 MILLIMETRES
 WEIGHT: 70 GRAMS
 PRICES: AVAILABLE ON REQUEST



59

Stove enamel

UNIQUE WORKMANSHIP AND TECHNOLOGY

Stove enamelling is a special method which requires unique workmanship and technology. Enamel is found in the form of an ultrafine powder, which is distributed into the grooves of the object to enamel by means of a brush. The colours are applied individually, and then stoved, at a temperature ranging between 750 °C and 900 °C (each colour has its own stoving temperature).

After being stoved, enamel, which has an orange peel appearance, is smoothed with pumice and water. The final effect is that of glass-like enamel.



60



61



62



63



64



65



66



67



68



BANFI MEDAGLIE

PINS

With enamel	18
Without enamel / Key rings	19
Name holders	20

COUNTLESS SHAPES AND FINISHES

PINS ARE NORMALLY USED IN CONJUNCTION WITH FAIRS, CONVENTIONS, ANNIVERSARIES ETC. ALMOST COUNTLESS SHAPES AND FINISHES ARE AVAILABLE. WE USE THE FOLLOWING METALS: BRASS, BRONZE, GOLD 750/1000 AND SILVER 925/1000.

COLD ENAMEL OR JUST METAL CAN BE USED FOR THE PINS, WITH GLOSSY AND MATT DETAILS, TO EMPHASIZE THE RELIEFS. PINS VARYING IN TYPE CAN BE APPLIED TO THE BACK (ON GOLD AND SILVER, PINS IN THE SAME METAL ARE USED).

SEVERAL TYPES OF PACKAGING ARE ALSO AVAILABLE, RANGING FROM PAPER AND PVC PACKETS TO VELVET BAGS, PLASTIC, CREPÈ AND LEATHER CASES.

With enamel



Without enamel

Without enamel

PINS



115



116



117



118



119



120



121



122



123



124



125



126

127



Key rings



128



129



130



131



132



133



134



135

Name holders



Front

REAL SIZE



Back

REAL SIZE



BANFI MEDAGLIE

PLATES

With fabric-covered wood cases 22

CUSTOM PLATES

OUR PLATES ARE MADE FROM SHEETS OF BRASS OR SILVER 925/1000, CUT TO SIZE. THE PLATES ARE SOLID, 1 OR 1.5 MILLI-METRES THICK. THE ENGRAVING - MARK, TEXT ETC. - IS MADE WITH A PANTOGRAPH. THE ENGRAVING CAN BE ENAMELLED ACCORDING TO INDIVIDUAL REQUIREMENTS.

THE PLATES CAN BE EMBELLISHED WITH GENERAL MEDALS MADE OF EITHER GOLD 750/000 (ON SILVER PLATES) OR GOLD-PLATED BRONZE (ON SILVER-PLATED BRASS PLATES). FINALLY, THE CASE IS MADE OF WOOD COVERED IN EITHER CREPÈ FABRIC OR NATURAL LEATHER.

With fabric-covered cases



145



146



147



148



149



150

We reward your achievements.



BANFI MEDAGLIE

BANFI MEDAGLIE s.r.l.

Via della Vittoria, 98

20861 Brugherio (MB)

Phone +39 039 830061 - Fax +39 039 2021785

www.banfimedaglie.it

info@banfimedaglie.it